

Minor Repair Process - Metal

Ultra Performance Energy System



STEP 1: Clean and inspect damage. Use **3919S Prepsol** and **Audurra Degreasing Cloth**.



STEP 2: Sand with **Audurra Premium Sanding Disc B/C** to remove existing paintwork. If putty needs to be applied, sand damage area with **Audurra Premium Sanding Disc B**.



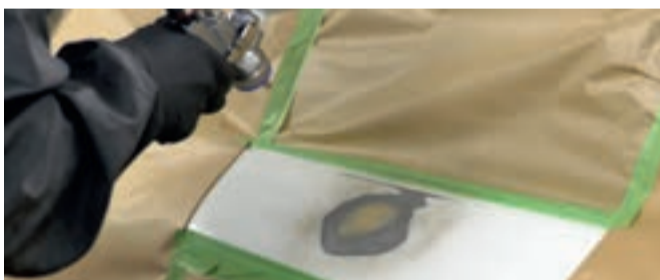
STEP 3: Clean and apply putty if needed. Use e.g. **779R Multi-Function Putty**.



STEP 4: Sand putty with **Hand Block** and **Audurra Premium Sanding Strip B** then **Audurra Premium Strip C**. Use **Audurra Dry Guide Coat** during all sanding steps.



STEP 5: Feather edge sanding of repaired areas with **Audurra Premium Disc C**. Machine sand surrounding area with **Audurra Premium Disc D**.



STEP 6: If required prime bare metal sand through areas with **PS1800 Metal Pretreatment Wipes**. Flash off. Apply **PS108x Ultra Performance Energy Surfacers**. Dry.



STEP 7: Apply **Audurra Dry Guide Coat**, Sand repair areas with **Hand block** with **Audurra Premium Strip C**.



STEP 8: Hand sand corners and edges with **Audurra Soft Roll E**. Sand remaining surface with random orbital sander and **Audurra Premium Disc D**. Remove sanding dust and clean before masking.



Follow relevant Cromax product TDS's.

Some products in this chart may not be available in Australia & New Zealand however alternatives can be supplied.



This Minor Repair Process for Metal Parts has been performed with products out of the Cromax product range.